Wheelchair Seat Bracket for ProSeries 1420-XL

Part#: 80-60-0300

**Parts included:** Seat Bracket, Support Bracket, and Hardware: Washers and Bolts

**Tools needed:** 5mm Allen/Hex Wrench; 13mm Socket Wrench

**Step 1:** Install Support Bracket to rear deck using 5mm bolts and washers. Picture view illustrates the underside of tryke. You will also need to fix the pre-existing black basket plate to the Support Bracket if applicable. Bolts are also 5mm.
Step 2: The picture on the left depicts the Support Bracket as correctly installed. Your Seat Bracket comes with the Bracket Plate preinstalled—and is held by two black ratcheting levers; remove these and set aside for the next step. Place Seat Bracket to the frame of the tryke by aligning it, so that the holes on the Seat Bracket align with those of the Support Bracket.

Step 3: Locate your Bracket Plate and two black ratcheting levers. Install into Seat Bracket as seen in the following pictures. Note: Each ratcheting lever comes with a washer needed for proper installation.
**Step 4**: Be sure to install the 4 thick washers as seat as shown. These two washers per bolt insert are vital in sliding the wheelchair seat back and forth to the desired rider position. If working with an older generation wheelchair seat, place the 4 thick washers where the arrows point.

**Step 5**: Installation of Wheel Chair Seat. Please Note that older generations of wheelchair seat have bolts prefabricated as seen in the left hand picture. Please follow the next steps to complete the installation of an older wheelchair seat or skip to step 6 for current wheelchair seats.
**Step 6:** Older style Wheel Chair Seats will require the use of a bolt, washer and nut. This helps hold the Support Bracket in place. Please skip this step if using the current wheel chair seat.

**Step 7:** Current Wheel Chair Seats will be placed as followed. Remember to keep the thick washers in place while you work. Bolt goes through the black seat rail from the top, runs through the thick washer, washer and is followed by a 13mm nut. Bolt will accept a 5mm Allen/Hex Wrench. You will need to operate the Allen/Hex wrench along with the 13mm socket wrench to fix all items in place.
**Step 8:** Remember to keep the thick washers in place while you work. Bolt goes through the black seat rail from the top, runs through the thick washer, washer and is followed by a 13mm nut. Bolt will accept a 5mm Allen/Hex Wrench. You will need to operate the Allen/Hex wrench along with the 13mm socket wrench to fix all items in place. Once all hardware is installed, you should have the Wheel Chair Seat and Seat Bracket looking like the following picture found below.